

# CHEILE 5S PENTRU ÎMBUNĂTĂȚIREA MANAGEMENTULUI CALITĂȚII

## THE 5S KEYS FOR QUALITY MANAGEMENT IMPROVEMENT

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**Abstract:** An effective and quality work requires a clean environment, security and rigor in each department of an organization. The 5S's respectively Seiri, Seiton, Seiso, Seiketsu and Shitsuke are the bricks necessary to build a functional work environment, driven by simple, precise and effective rules. The 5S principle is the foundation on which the manufacturing management production builds a step of progress, as a lever of change management. Meanwhile, the 5S can be considered as basic rules of order, discipline, preliminaries unmistakable for an entire improvement of manufacture production. In this paper, we want to give a generator signal by using the 5S Audit survey as a concept for continuing improvement of technological process. The analyses of the paper take in consideration the data base from a survey used on 100 employers involved in production process and give some feed back upon the quality system and some practical solution.

**Keywords:** Improving quality, Quality audit, 5S, Production management